

| Features / Options | Mini | 450DT | 508DT | 508FS | 686 | FMDH | 1372 | 1250 | 1500 | 2440 | HD686 | HD750 | HD1000 | TF686 | TF750 | TF1000 | IMD508 |
|---|------|-------|-------|-------|-----|------|------|------|------|------|-------|-------|--------|-------|-------|--------|--------|
| • Ceramic heaters | | | | | | ✓ | | | | | 0 | 0 | 0 | ✓ | ✓ | ✓ | ✓ |
| • Quartz heaters | ✓ | ✓ | ✓ | ✓ | ✓ | 0 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | 0 | 0 | 0 | |
| • PLC control with 4" mono touch screen | | ✓ | ✓ | ✓ | | | | | | | | | | | | | |
| • PLC control with 5" colour touch screen control | | | | | ✓ | | | | | | | | | | | | |
| • PLC control with 6" colour touch screen control | | | | | | | | | | | | | | | | | |
| • PLC control with 7" hi-res touch screen | | | | | | ✓ | ✓ | ✓ | ✓ | | | | | | | | |
| • PLC control with 10" hi-res touch screen | | | | | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| • 20 programme memory | | ✓ | ✓ | ✓ | ✓ | | | | | | | | | | | | |
| • Formech Cycle View with 40 programme memory | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| • Pre-stretch | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| • Auto-level | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| • Manual table | ✓ | ✓ | ✓ | ✓ | | ✓ | | | | | | | | | | | |
| • Pneumatic table | | | | | ✓ | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | |
| • Servo power table with height adjust | | | | | | | | | | | | | | | | | ✓ |
| • Table height adjust | | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| • Electric heater drive | | | | | | ✓ | 0 | ✓ | ✓ | ✓ | | | | | | | |
| • Pneumatic heater drive | | | | | | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| • Pneumatic trigger clamps | | | | | | 0 | 0 | ✓ | ✓ | ✓ | | | | | | | |
| • Pneumatically powered clamping frame | | | | | | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| • Safety interlock | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| • Vacuum gauge | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | | | | | | | | | | |
| • Vacuum and pressure gauges | | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| • Digital timer | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| • Vacuum receiver tank | | | | 0 | 0 | | 0 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| • Vacuum flow regulator | | | | | 0 | 0 | 0 | 0 | 0 | 0 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| • Safety light curtain | | | | | | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| • Twin cooling fans | | | | | | | 0 | ✓ | ✓ | ✓ x2 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |

✓ = Specification 0 = Option

| | Mini | 450DT | 508DT | 508FS | 686 | FMDH | 1372 | 1250 | 1500 | 2440 | HD686 | HD750 | HD1000 | TF686 | TF750 | TF1000 | IMD508 |
|---|------|-------|-------|-------|-----|------|------|------|------|------|-------|-------|--------|-------|-------|--------|--------|
| Features / Options | | | | | | | | | | | | | | | | | |
| • Diaphragm pump | ✓ | ✓ | ✓ | | | | | | | | | | | | | | |
| • Dry rotary vane pump 10m3/HR | | | | ✓ | | | | | | | | | | | | | |
| • Dry rotary vane pump 16m3/HR | | | | | ✓ | ✓ | | | | | | | | | | | |
| • Dry rotary vane pump 25m3/HR | | | | | | | ✓ | | | | | | | | | | |
| • Oil filled rotary vane pump 21m3/HR | | | | | | | 0 | ✓ | ✓ | | ✓ | ✓ | ✓ | ✓ | ✓ | | ✓ |
| • Oil filled rotary vane pump 40m3/HR | | | | | | | | | | ✓ | | | | | | ✓ | |
| • Reel feed | | 0 | 0 | 0 | 0 | 0 | 0 | | | | 0 | 0 | 0 | ✓ | ✓ | ✓ | |
| • Plug assist with speed regulator | | | | | | | | | | | 0 | 0 | 0 | ✓ | ✓ | ✓ | ✓ |
| • Reducing windows | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| • Trolley | 0 | 0 | 0 | | | | | | | | | | | | | | |
| • Mobility with castors | | | | 0 | 0 | | | | | | | | | | | | |
| • Spare parts kit | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| • Starter pack of plastic | 0 | 0 | 0 | 0 | | | | | | | | | | | | | |
| • Heating Pyrometer | | | | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | ✓ |
| • Single cooling fan system | | | | 0 | 0 | 0 | | | | | | | | | | | 0 |
| • Cooling fan system upgrade | | | | | | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | |
| • Cooling bolster | | | | | 0 | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| • Cooling pyrometer | | | | | | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| • Upgrade 26 zones | | | | | | | | | | | 0 | 0 | | 0 | 0 | | |
| • Spray mist | | | | | | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | |
| • Twin heater upgrade | | | | | | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| • Multi level operator access | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| • Material registration and puncher | | | | | | | | | | | 0 | 0 | 0 | | | | |
| • Servo plug assist | | | | | | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| • Negative gate | | | | | | | | | | | | | | 0 | 0 | 0 | |
| • Servo table | | | | | | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| • Full temperature feedback with dedicated heat profile | | | | | | | | | | | | | | 0 | 0 | 0 | ✓ |

✓ = Specification 0 = Option

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