

#### 1. TYPE

Addition cure , kneadable putty+putty, platina

#### 2. BENEFITS

A-PUTTY FAC-TOTUM. Very low linear shrinkage, withstands temperatures up to 250 °C, odorless, easy to dose, pleasant to touch.

#### 3. APPLICATIONS

Partial matrices, full matrices, bases, registration keys, counter molds, protection of teeth in compression molding. Apt filler in verticulator systems.

#### 4. COLOR

Base: pink. Catalyst: gray.

#### 5. TECHNICAL DATA

Property	Value* / hardness type	75	85	95
Base: Catalyst mixing ratio		1:1	1:1	1:1
Mixing Time		30 sec	30 sec	30 sec
Working Time		1 min 50 sec	1 min 15 sec	1 min 30 sec
Minimum time before removal		8 min	8 min	8 min
Hardness 1 hour after mixing started		75 Shore A	85 shore (A)	Shore A 95
Compressive elastic linear strain (Force 200N)		- 17%	-14%	-10%
Elastic recovery (Force 200 N)		100 %	100%	100%
Linear shrinkage		<0.05%	0,05%	0,05%
Heat resistance		250°C	250°C	250°C
Color base / catalyst		azure (blue)/gray	pink / gray	green / gray

\* Values measured at 23°C, according to ISO 4823 and ISO 7619-1 (when applicable)

#### 6. INSTRUCTIONS

Collect the desired amount of Base using one of the supplied measuring spoons. Then collect an equal amount of Catalyst using the other spoon. Knead the Base and the Catalyst together for about 30 seconds, until the color of the mixture becomes homogeneous. Shape the matrix within one minute. Wait at least 8 minutes, then remove the matrix.

#### 7. STORAGE

Store both putties tightly closed in their respective containers, between 10 °C and 30 °C. Always use a Catalyst putty having the same lot number as the Base. Do not use after the expiry date.

#### 8. SAFETY

The product is not classified as dangerous according to CE Regulation 1272/2008

#### 9. CONTACTS

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